

COMPONENT APPLICATION SHEET

ULTRAMAT - 11 - 0602



MACHINE	Ultramat CNC - Plain Wheelhead Production Cylindrical Grinder
COMPONENT	Aerospace Valve Sleeve
SIZE	Ø 40 x 150mm (Ø 1.574" x 5.90")
TOLERANCE	± 0,015mm (± 0.0006")
MATERIAL	S99
OPERATION	Dress single sided facing wheel using standard dress cycle. Plunge & shoulder grind. Step over 2 plunges and Traverse grind to finish.
STOCK REMOVAL	0,2mm (0.008") on Diameter 0,1mm (0.004") on Face