

**COMPONENT APPLICATION SHEET**

**ULTRAMAT - 10 - 0602**



<b>MACHINE</b>	<b>Ultramat CNC - Plain Wheelhead Production Cylindrical Grinder</b>
<b>COMPONENT</b>	<b>Aerospace Actuator</b>
<b>SIZE</b>	<b>Ø 30 x 85mm (1.181" x 3.346")</b>
<b>TOLERANCE</b>	<b>± 0,01mm (± 0.0004")</b>
<b>MATERIAL</b>	<b>S132</b>
<b>OPERATION</b>	<b>Dress double sided facing wheel using standard dress cycle Grind 2 - 12mm (0.472") Bearing diameters and 2 Faces</b>
<b>STOCK REMOVAL</b>	<b>0,2mm (0.008")</b>