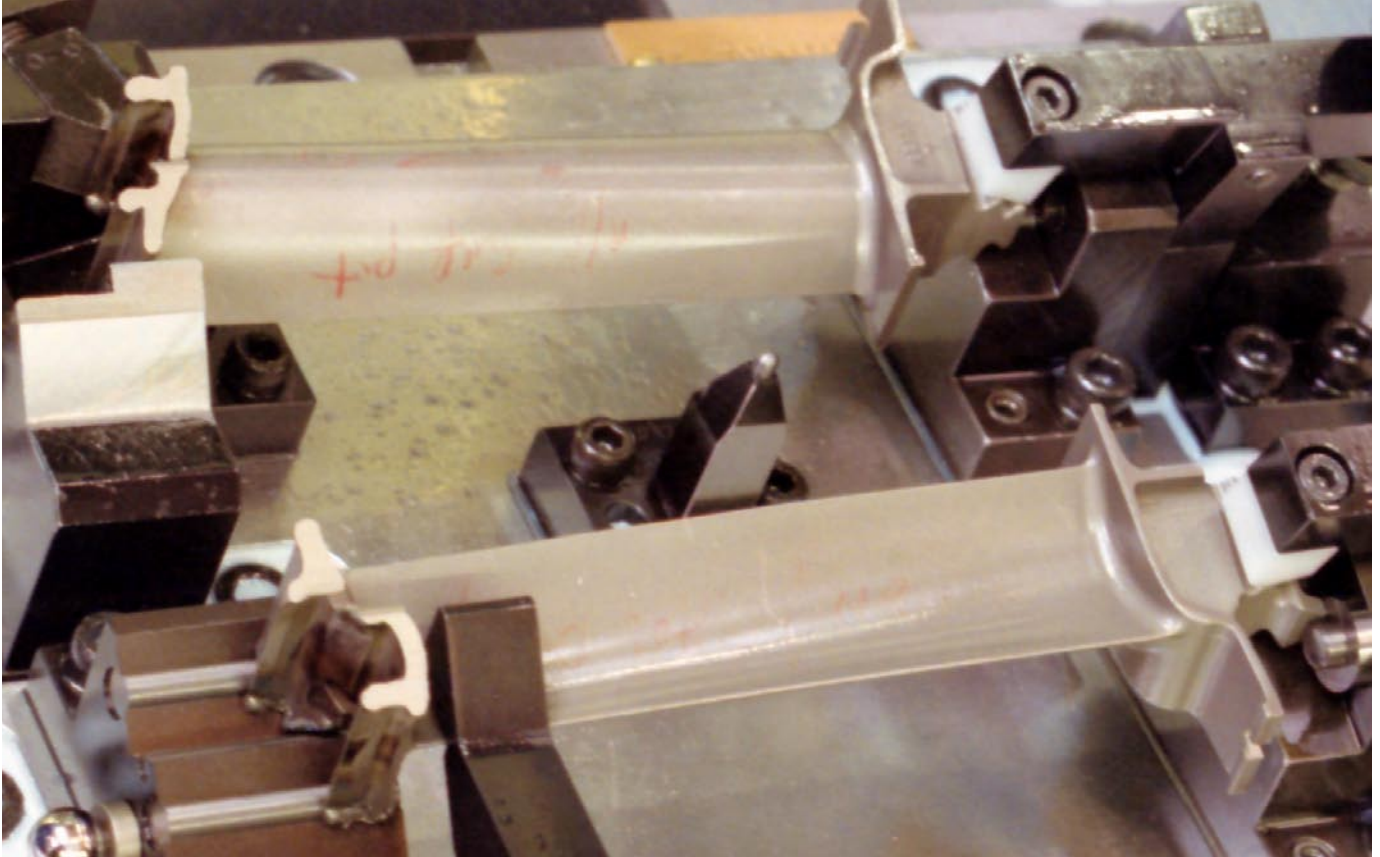


COMPONENT APPLICATION SHEET

DOMINATOR - 22 - 0802



MACHINE	Dominator 634CD/RT - Production CNC Surface/Creepfeed Grinder
COMPONENT	Turbine Blade (Reconditioning)
TOLERANCE	0,025mm (0.001")
SIZE	160mm (6.30") Long Ground area 30 x 15mm (1.18" x 0.59")
MATERIAL	Welded Inconel
OPERATION	Grind 'Z' notch 'Interlock' using twin spaced wheels, dressed from overhead diamond roll
STOCK REMOVAL	3mm (0.12") off Weld