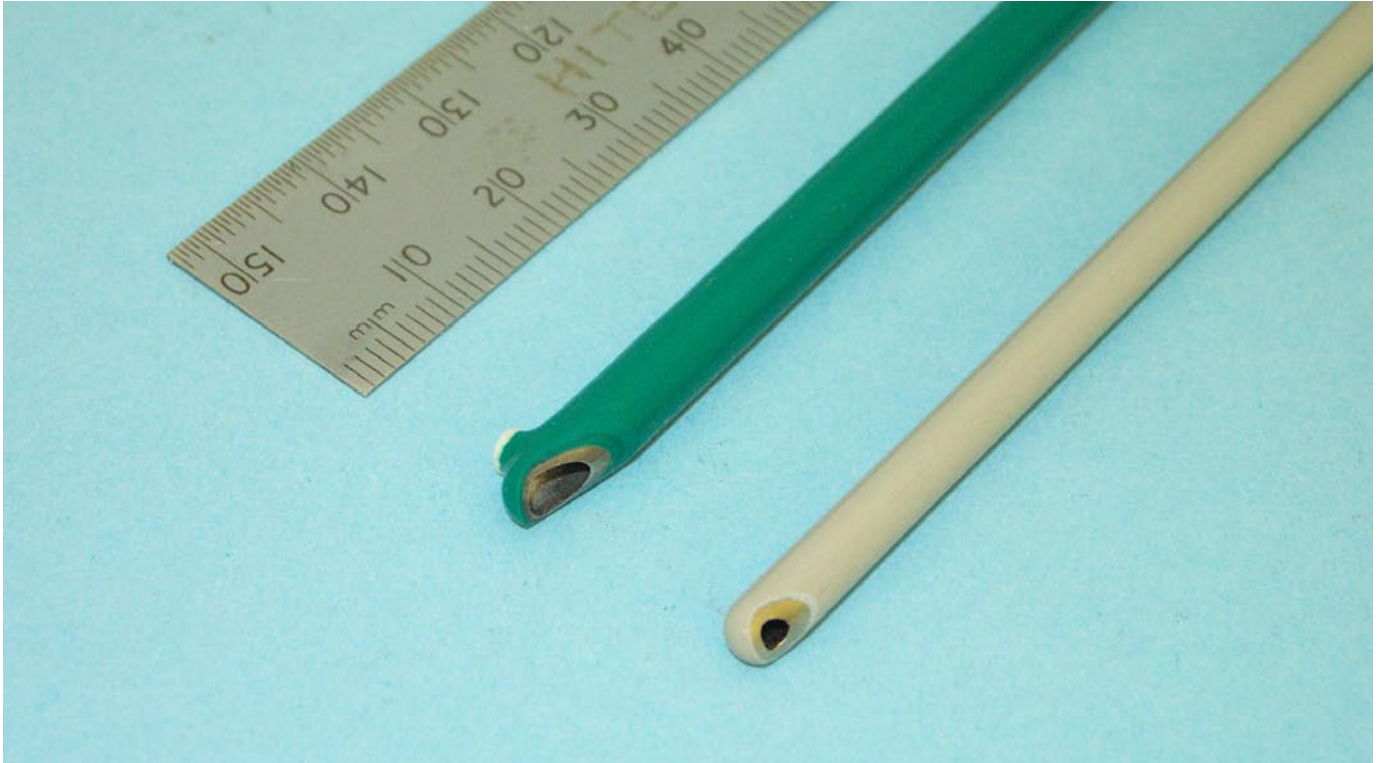


COMPONENT APPLICATION SHEET

DOMINATOR - 19 - 0602



MACHINE	Dominator 624 - Production CNC Surface/Creepfeed Grinder
COMPONENT	Endoscope Biopsy Cutter Sleeves
TOLERANCE	0,02mm (0.00078") on size
SIZE	Various diameters x 150mm (5.905") long
MATERIAL	Steel, Ceramic coated
OPERATION	Form dress grinding wheel using ISO program Creepfeed grind (G901) in batches of 20 parts High Pressure air is passed through the bores during the grind process to ensure a burr free finish