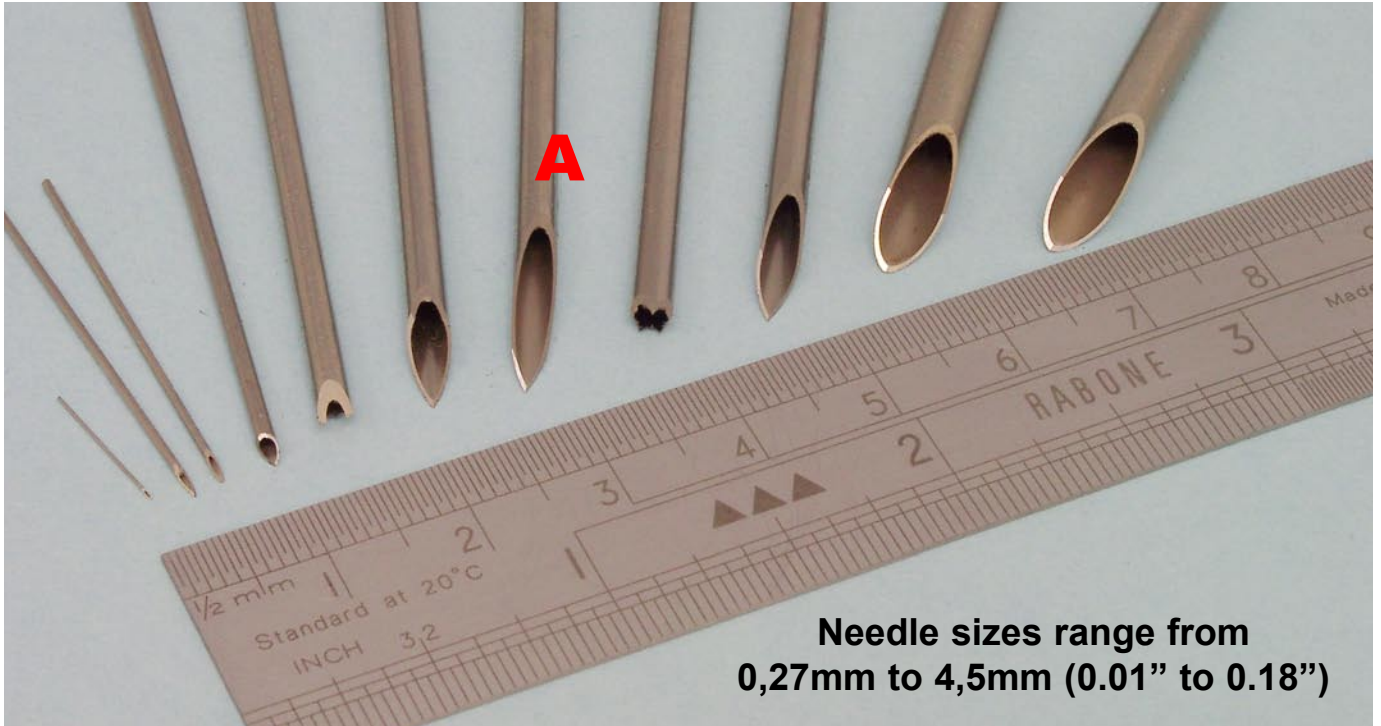


COMPONENT APPLICATION SHEET

DOMINATOR - 12 - 0602



Needle sizes range from
0,27mm to 4,5mm (0.01" to 0.18")

MACHINE

Dominator 634 - Production CNC Surface/Creepfeed Grinder

COMPONENT

A - 3 Facet Needle held in 60 Needle cassette

TOLERANCE

**Primary Angle 15°, Secondary Angle 25°,
Rotation Angle 31°**

SIZE

A - 3 x 100mm (0.118" x 3.937")

MATERIAL

Inox

OPERATION

Grind 3 Facets to required angles

STOCK REMOVAL

Grind to sharp point removing 3mm (0.118") of stock

PROGRAM

SETUP TIME

Change Needle type - 15 Seconds

TIME TO

PROGRAM NEW

NEEDLE TYPE

Less than 1 Minute